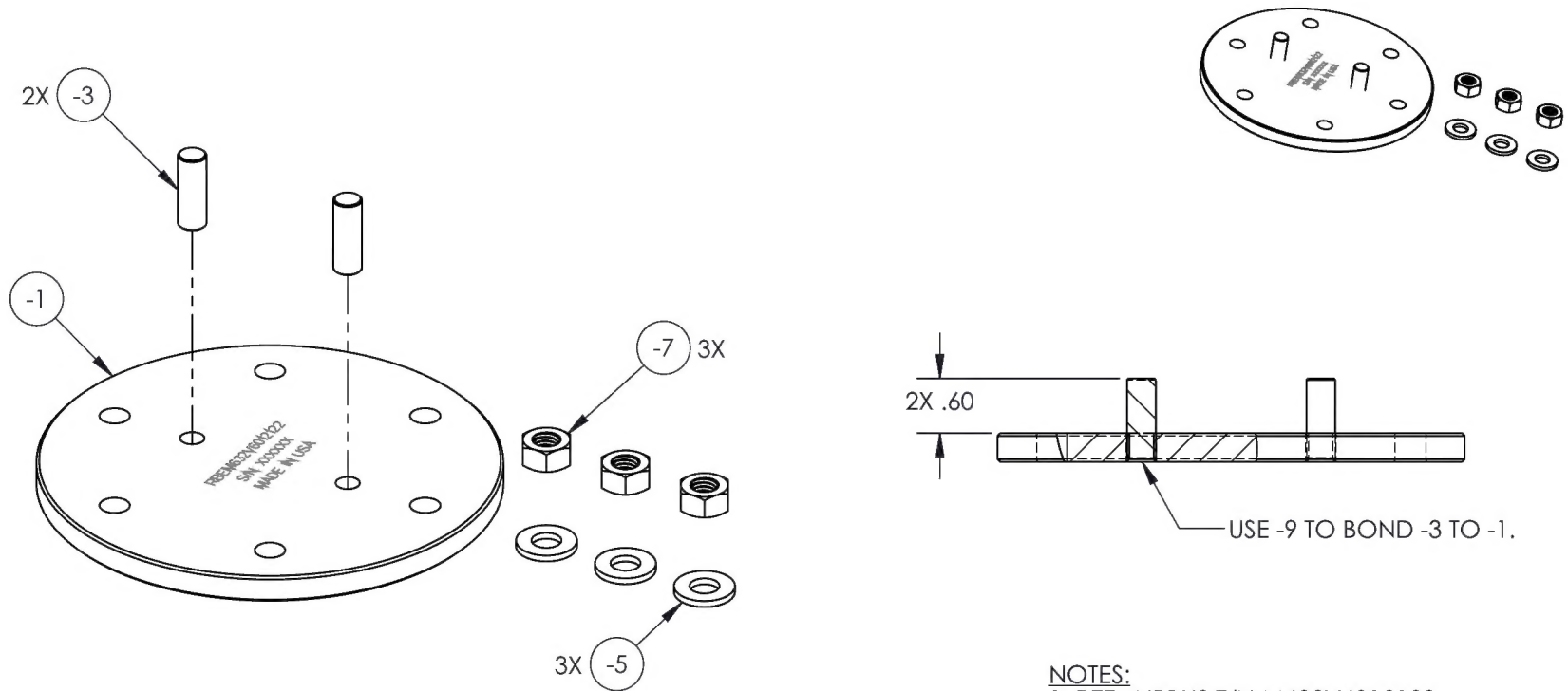


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/2/2017	RJC	JAG



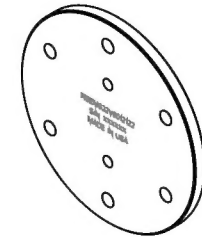
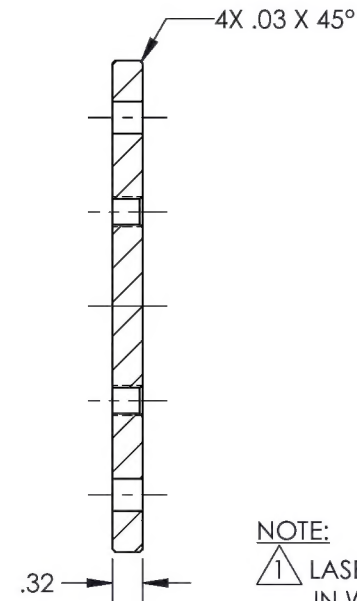
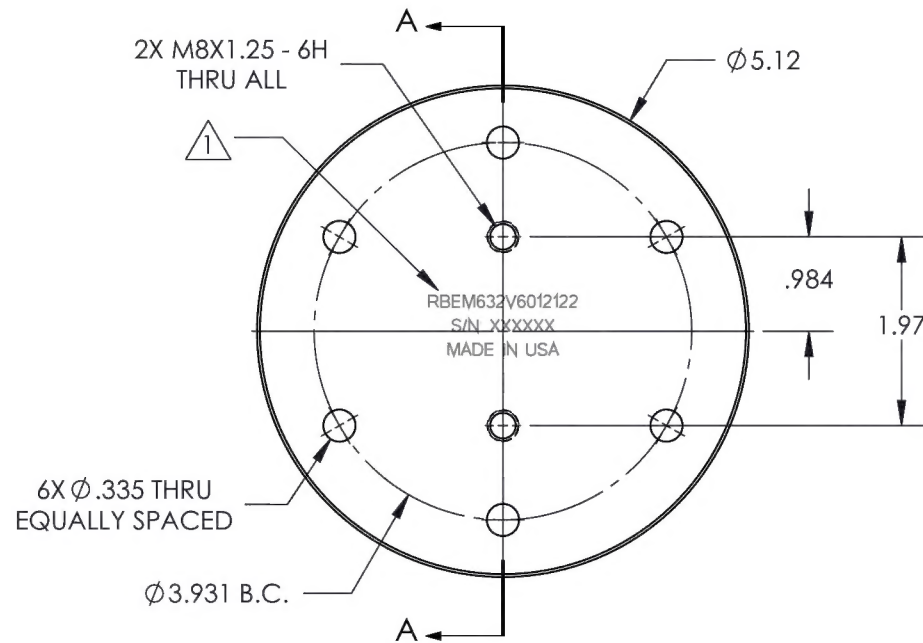
NOTES:
 1. REF. AIRBUS T/N M632V6012122.
 2. PART OF KIT RBEM632V6009102.

DART AEROSPACE	
TITLE HYDRAULIC PUMP BLANK	
DWG NO. RBEM632V6012122	REV 1
MAT'L TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:2	DATE
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DISC	WHITE DELRIN/ACETAL		2
			-3	2	STUD	NYLON	M8 X 1.25 (MCMASTER-CARR #98882A800) MODIFIED	3
		B/O	-5	3	FLAT WASHER	POLYPROPYLENE	M8 (MCMASTER-CARR #98594A415)	1
		B/O	-7	3	HEX NUT	NYLON	M8 X 1.25mm (MCMASTER-CARR #93800A650)	1
		B/O	-9	A/R	ADHESIVE	CLEAR EPOXY	(GORILLA #4200102)	N/S

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



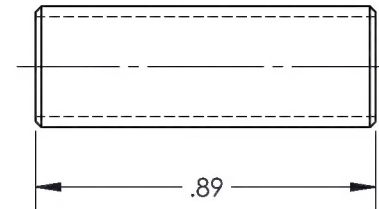
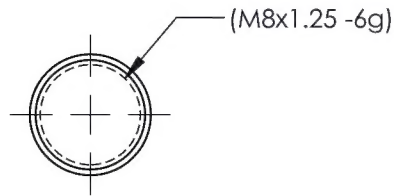
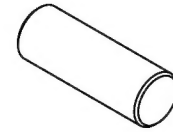
NOTE:
 (1) LASER ENGRAVE T/N, S/N, MADE IN USA, FILL IN WITH BLACK PAINT.

(-1)
 DISC

DART AEROSPACE	
TITLE HYDRAULIC PUMP BLANK	
DWG NO. RBEM632V6012122-1	REV 1
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH	.XX \pm .01 ANGLES \pm .5°
SPEC	.X \pm .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 6/10/2016
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



③
STUD

DART AEROSPACE	
TITLE HYDRAULIC PUMP BLANK	
DWG NO. RBEM632V6012122-3	REV 1
MAT'L NYLON	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 6/10/2016
	SHEET 3 OF 3